

CLEAR UNI-COAT

HIGH GLOSS 2K URETHANE BASE AND TOP COAT FOR SPRAY CHROME APPLICATIONS

PROPERTIES OF MIXED PRODUCT

Vehicle Type:	Acrylic/Urethane	Gloss:	Full
Specific Gravity:	1.04	Pot Life:	4 to 6 hours
Weight per gallon:	8.67 lbs	Package Life:	1 year
Solids % Vol./Wt.:	23.57 / 26.57%	Gal spread @ 1 mil:	378 sq. ft.
VOC lb/gal (g/L):	2.8 lbs (336 g)		

LAB RESULTS

Adhesion:	Excellent	Hardness:	4H
Chemical Resistance:	Excellent	Salt Spray:	200 hours
Impact Resistance:	Excellent	Humidity:	200 hours
Abrasion:	Excellent	UV:	Excellent

APPLICATION

Ready to use – <i>do not thin</i>	Air dries at room temperature
Use HVLP gun with 1.0 mm fluid nozzle	Dry to touch: 5 - 15 minutes
Spray at 40-50 psi	Handle: 30 - 45 minutes
Flash off 3 - 4 minutes between coats	Silver coat: Force dry* or air dry 24 hours
Clean equipment with lacquer thinner	Packing: 3 days if air-dried

PROTECTIVE EQUIPMENT

Eyes:	Safety glasses
Skin:	Neoprene rubber gloves
Respiratory:	NIOSH approved respirator for organic vapor
In case of fire:	Use foam, dry chemical, CO2, water or spray fog

*Force Drying: Flash off for 10 minutes. Bake 10 to 30 minutes at 140-200° F.

CONSULT SAFETY DATA SHEET BEFORE HANDLING